

Date: Wednesday, 1/11/2006 4:21:26 PM
 User: Kim Johnston

Process Sheet

SPLIT-2

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN DOOR ROLLER KIT RH
Job Number : 25442	
Estimate Number : 10289	
P.O. Number : NIA	Part Number : D412698012
This Issue : 1/11/2006 S.O. No. : NIA	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : NIA Type : MACHINED PARTS	Drawing Revision : N/A
Previous Run : 24267	Material : NIA
Written By : SEE COMMENT BELOW	Due Date : 2/18/2006
Checked & Approved By : SEE COMMENT BELOW	Qty : 4 Um : Each
Comment : Est Rev:C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-012 CHG003

DH 06/02/09

2.0	25442A	BRACKET ASSEMBLY
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**Comment:** Sub-Component BRACKET ASSEMBLY

3.0	25442B	BRACKET ASSEMBLY
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**Comment:** Sub-Component BRACKET ASSEMBLY

4.0	25442C	BRACKET ASSEMBLY
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**Comment:** Sub-Component BRACKET ASSEMBLY

5.0	25442D	BRACKET ASSEMBLY
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**Comment:** Sub-Component BRACKET ASSEMBLY

6.0	25442E	BRACKET
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**Comment:** Sub-Component BRACKET

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Drawing Name: CABIN DOOR ROLLER KIT RH

Job Number: 25442

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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7.0	25442F	COVER
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Comment: Sub-Component COVER

8.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

9.0	D3121141	Bracket Assembly
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
3	D3121-141	Bracket Assembly	B 25442A ✓

10.0	D3121144	Bracket Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D3121-144	Bracket Assembly	B 23793 B 25442B ✓

11.0	D3137043	Bracket Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D3137-043	Bracket Assembly	B 25442C ✓

12.0	D3183044	Bracket Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D3183-044	Bracket Assembly	1x B 23721 / 3x B 21761 ✓

Process Sheet

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Drawing Name: CABIN DOOR ROLLER KIT RH

Job Number: 25442

Part Number: D412698012

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

D31991

Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s) 23

Pick: Packing Kit

Qty Part Number Description
9 D3199-1 Bracket

Batch

B25460 ✓

14.0

D32021

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description
1 D3202-1 Cover

Batch

B23731 ✓

C2060210

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

100/2/10

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-012

Location: _____

REV B 100/2/10 (3)

17.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

100/2/10

Job Completion



100 06-02-10 3

SUE ADD PICK QTY